

MAJOR FEATURES	TQS-9000 (Total Quality System 9000)	TAQ-9000 (Total Advanced Quality 9000)
<b>Program</b>		
Security Sign In	X	X
Multi-User Capable	X	X
Sort and Filter	X	X
<b>APQP Support</b>		
Control Plan	X	X
FMEA	X	X
Flow Chart	X	X
Work Instructions	X	X
Feasibility Checklist	X	X
APQP Checklists	X	X
Dimensional Results	X	X
Material Results	X	X
PSW Warrant	X	X
Operator Checklists	X	X
Shop Floor Traveler	X	X
Revision Lists	X	X
Additional Forms	X	X
Migration Tool Included	X	X
Data Transfer Capabilities to TBB	X	X
File Linking Capabilites	X	X
<b>Gage Control</b>		
Positive Recall Calibration	X	
Variable and Attribute Studies	X	
Calibration Instructions		
<b>Corrective Actions</b>		
8D	X	
7D	X	
5 Phase Internal Audits		
To Be Added:	X	
Audit Scheduling		
<b>Engineering Support</b>		
Engineering Change Notice	X	
Trial Run	X	
Deviations	X	
<b>Quality Dept. Support</b>		
Document Control	X	
Quality Alerts	X	

Nonconforming Material	X
Returned Material Authorizations	X
Vendor Charge Backs	X
Variable and Attribute Data Current:	

CP	
CPK	
Std. Dev.	
3 Std. Dev.	
6 Std. Dev.	
Average	
Tolerance Spread	
PPM	
Data Entry Count	
Several Sort Criteria for Data	X

To be added:

Z Bench  
P Value  
Kurtosis  
SPC  
Attribute Charting  
Confidence Intervals  
Descriptive Statistics

**HR**

Training	X
Employee Reviews	X

**Efficiency**

Efficiency	X
Productivity	X
Downtime	

Productivity	X
Efficiency	
Cost to Produce	

**Under Release Testing -Preventative Maintenance**

Scheduling of PM Activities	x
Automated Overdue Reports	x
Work Orders	x
Cost and Time Tracking	x

**Under Release Testing - Six Sigma**

Data Analysis	x
Project Reporting	x
Cost Savings Roadmap	x

**Under Release Testing - Monthly Measurables**

4 Panel Charting	x
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